

# Perfume Pen Kits Assembly Instructions

## REQUIRED ACCESSORIES

- 7mm Pen Mandrel
- 5/16" Drill Bit
- 4-piece Bushing Set
- Universal Pen Blank Squaring Jig, Disc Sander or Belt Sander
- Insta-cure (cyano acrylate) glue or 2-part epoxy glue



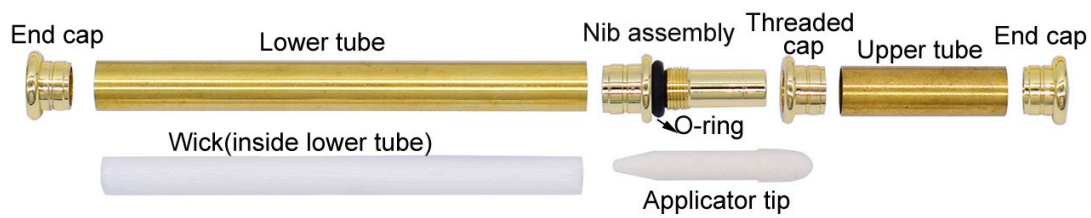
## PREPARING THE BLANKS

- Cut a 3/4" (or larger) square blank to the length of the tubes included in the kit. Add 1/16" for squaring off.
- Drill a 5/16" hole through in the center of each wood blank.
- Apply epoxy or gap filling cyano acrylate (super glue) to the tubes and insert into the blank with a twisting motion, spreading glue evenly. Center the tube within the blank and allow to dry.
- Trim each blank using a Universal Pen Blank Squaring Jig.



## TURNING THE BLANKS

- Mount the bushings and blanks according the diagram above.
- Thread on the knurled nut and hand tighten to hold all components in place.
- Slide the tailstock up snugly against the mandrel shaft inserting the live center point into the mandrel dimple, lock in place.
- Hand tighten the quill adjustment to firm up the mandrel. (DO NOT overtighten, it could damage the mandrel.
- Using sharp tools, turn the blank down close to the bushing diameter. Turn the barrel (straight or to a profile of your choice)
- Sand the blank down to be flush with the bushings gradually increasing the sandpaper grits.
- Finish the barrel with your choice of polish. Allow sufficient time for the polish to cure.



### PERFUME APPLICATOR ASSEMBLY

- Layout parts according to diagram above.
- Insert the end cap into the bottom of the lower tube and press in.
- Remove the threaded cap from the nib assembly in advance, then press the nib assembly into the other end of the lower tube.
- Insert threaded cap into the upper brass tube and press in.
- Insert another end cap into opposite end of upper tube and press in.
- Insert applicator tip into the nib assembly.
- Thread the nib assembly into the threaded cap, your perfume pen is complete.
- Parts should screw together freely. Be sure the rubber “O” Ring is mounted between the two sections.

### Loading the Applicator with Perfume

- Dip the applicator tip while in the pen, into the perfume bottle and hold it for one minute. This will soak up the perfume. The white applicator tip will swell and stay in place when filled with liquid.
- Before refilling the pen, clean applicator tip by soaking it in household type alcohol.